

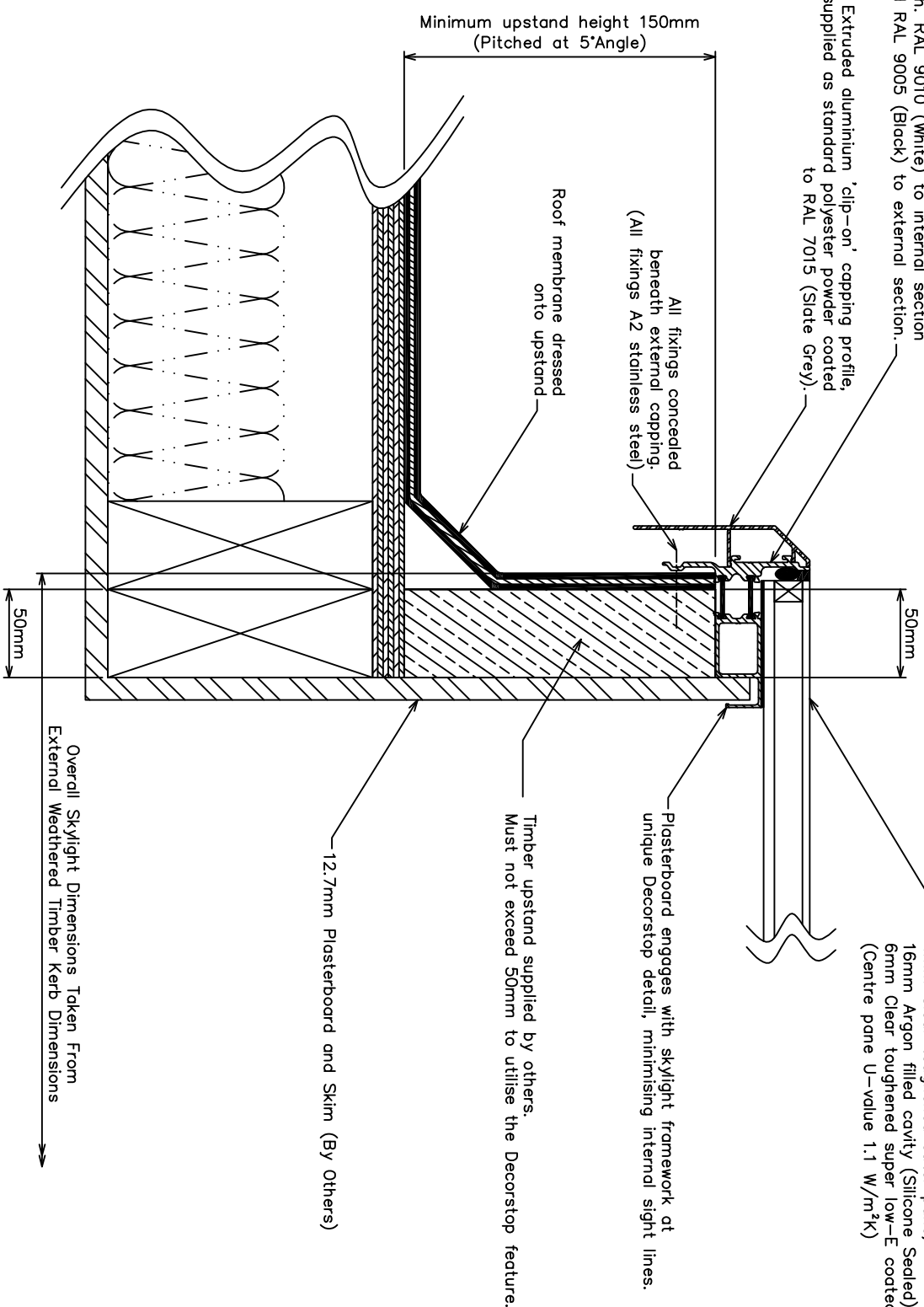
Factory glazed frame constructed from extruded aluminium profile, thermally broken with polyamide insulation sections. Supplied as standard polyester powder coated to dual colour finish. RAL 9010 (White) to internal section and RAL 9005 (Black) to external section.

Extruded aluminium 'clip-on' capping profile, supplied as standard polyester powder coated to RAL 7015 (Slate Grey).

All fixings concealed beneath external capping. (All fixings A2 stainless steel)

Roof membrane dressed onto upstand

Minimum upstand height 150mm (Pitched at 5° Angle)




Section Through Upstand/Framework Construction

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Rev:	Description:	By:	Date:

**Tolerances:**  
 X ± 0.5mm  
 X X ± 0.25mm  
 X X X ± 0.10mm  
 angles ± 0.5°  
**DO NOT SCALE**

**Drawn:** JB  
**Date:** Oct 2005  
  
**Third angle projection**

**Finish:** Not Applicable  
**Materials:** Not Applicable  
**Quantity:** Not Applicable

**Project Ref:** Skylaze Fixed  
**Description/Location:**  
**Dwg No:** SG-NONSTD-001